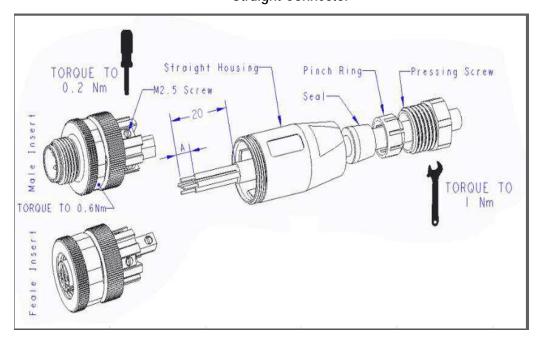


M12 Field Installable Connector Unshielded Cable 3-12 Position Connectors Straight Connector



- 1. Connector components install on cable
- 2. Cable jacket should be stripped as shown
- 3. For 3-8-position, install wire to correct insert position

(wire plug should be preferred to crimp on the wire)

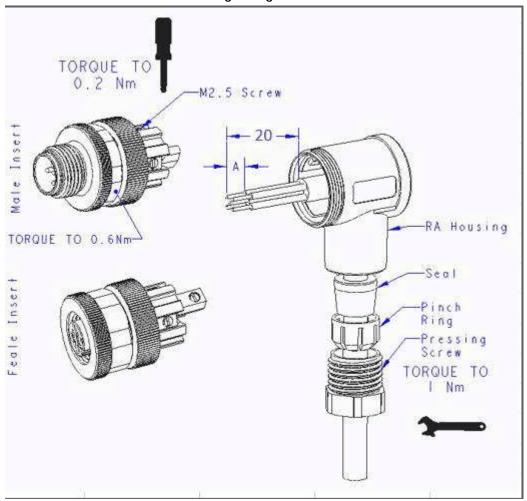
- 4. Turn the M2.5 screw with suitable tool, torque to 0.2Nm [1.77 in.-lb.] For 12-position, sold the wire
- 5. Install straight housing
- 6. Install seal, pinch ring, pressing screw
- 7. Pressing screw should be tightened with torque recommended as 1 Nm [8.85 in.-lb.]
- 8. Cable outlet: PG7 (cable feed: 4-6mm) PG9 (cable feed: 6-8mm)

DIMENSION A TERMINATION

SCREW	SOLDER
5.0	3.5



Unshielded Cable 3-12 Position Connectors Right Angle Connector



- 1. Connector components install on cable
- 2. Cable jacket should be stripped as shown.
- 3.For 3-8-position, install wire to correct insert position

(wire plug should be preferred to crimp on the wire)

- 4. Turn the M2.5 screw with suitable tool, torque to 0.2Mm [1.77 in.-lb.] For 12-position, sold the wire
- 5.Install straight housing
- 6. Install seal, pinch ring, pressing screw
- 7. Pressing screw should be tightened with torque recommended as 1 Nm [8.85 in.-lb.]
- 8. Cable outlet: PG7 (cable feed: 4-6mm) PG9 (cable feed: 6-8mm)

DIMENSION A TERMINATION

SCREW	SOLDER
5.0	3.5